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Description. This "API 1104: 21st Edition" flashcard booklet contains 100 questions over the material in the API Standard 1104, Welding of Pipelines and Related Facilities, 21st Edition, September 2013 Addendum 1 and Addendum 2 (May 2016) (Sections 3-11 only.Excluding appendices) document.

API 1104: 21st Edition - Flashcard Booklet for 1169 Exam

Summary: This direct final rule incorporates by reference the most recent editions of API Specification 5L "Specification for Line Pipe" and API 1104 "Welding of Pipelines and Related Facilities." The purpose of this update is to enable pipeline operators to utilize current technology, materials, and practices to help maintain a high level of safety relative to their pipeline operations.

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API Std 1104 - Techstreet

Also, as a point of information, the 21st Edition of API 1104 has not been incorporated by reference by the U.S. regulator; the 20th Edition is still relevant in the United States.

API 1104 21st edition, Essential Variables - API (American ...

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API 1104 contains quite a bit of ambiguity – For welding procedure qualification (and welder qualification) in particular – e.g., contains no guidance on what to specify on a welding procedure specification (WPS) in relation to what was used to make the test weld
Two schools of thought on this

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Proposed Revision to API Standard 1104, 21st Edition Section 9.3 Radiographic Testing RT Work Group: July 13 & 14, 2016 and NDT Subcommittee Editorial

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Comments: January 18, 2017 Page 1 of 9
Heading: 9.3.7 CURRENT TEXT
PROPOSED TEXT JUSTIFICATION 9.3.7
Burn -through (BT) 9.3.7.1 General A BT
is defined as a portion of the root bead

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