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5.2 PRINCIPLES OF DIE DESIGN Generally, a die consists of screws, dowel pins, die block, punch, punch plate, punch support, punch shedders, pilots, strippers, pressure pads, stock stops and automatic stops. 5.2.1 Screws and Dowels Components of dies are held together by using socket head cap screws.

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Design", McGraw Hill, New York, 1976. Paquin and Crowley- Die Design Fundamentals, 1987, Industrial Press SME - Die Design Handbook, 3rd Edition 928 pages, 1990 E. K. Henriksen - "Jig and Fixture Design Manual", Industrial Press, New York, October 31, 2007 Nageswara Rao Posinasetti 11 Assessment Examinations (3): 40% Projects (8) 50%

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