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Name the types of welded joints shown in FIGURE 1. Write only the answer

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10.3.1 The process which allows for a 90 degree screw head to fit flush with the metal surface is called counter-sinking. 10.3.2 The feed of a sensitive drilling machine is transmitted by a gear-

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$$S = \pi D n 40 N N 9 D -$$

d length of workpiece

Set-over = 2 length of

taper length of

workpiece Set-over =

$$\text{Ratio } 2 \theta \times \tan = 2L$$

Leading angle = $90 -$

(Helix angle +

clearance angle) Following angle =

$$90 + (\text{Helix angle} -$$

clearance angle) Lead

= No. of starts ...

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