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What You'll Need

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waukesha d155g 155  
cu in bore stroke firing  
main rod order journal  
journal 3625 375  
1-2-4-3 225  
175/200/225 spark  
plug spark plug  
distributor igtiming oil  
capacity type gap gap  
idle speed plus filter  
0025 5 degbt/dc/500 4

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usqts torque values  
location ft lb location ft  
lb Waukesha User  
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cylinder firing order  
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installation and  
commissioning, wiring  
...

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request, so that the  
firing order is correct.  
When replacing or  
servicing the ePCC

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valves or wiring, the same wiring configuration must be used. Below are images showing both EZ-Rail and Conduit installations on Waukesha 7042GL engines: Figure 6 - ePCC System with Ez-Rail Wiring Connections

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The "lean burn", low emission, VHP engines were: designated as

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the 2895GL, 3521GL,  
5108GL, 5790GL,  
7042GL and 9390GL.

Waukesha discontinued building Diesel engines in order to concentrate on it's gaseous fueled engines, which had become the major share of the business.

## **Waukesha Engine Historical Society, Inc - WEHS**

26 CARE AND  
OPERATION OF

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WAUKESHA ENGINES

Fillure 22-DiGllrGm 01

Go"ernor Ac"elerGtor A-  
Ball joint. B-Govcrnor

spring which controls  
IOazimwn enaine

speed, increasing  
tension increases

speed, reducing  
tension reduces speed.

C-Lever which pushing  
plunger, D, increases

spring tension and  
engine speed.

**Waukesha Engine  
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Model 4-80, a  
4-cylinder engine  
producing  
approximately 80 HP .

Model 6-100, a  
6-cylinder engine  
producing  
approximately 100 HP .

Model 6D-125, a  
6-cylinder diesel  
engine producing  
approximately 125 HP .

3. Engine Models

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designated by 3  
numerals

## **Waukesha Model Designations - WEHS**

The front cylinder is usually #1, however there are two common approaches regarding the two banks of cylinders: Numbering the cylinders in each bank sequentially (e.g. 1-2-3-4 along the right side bank and 5-6-7-8 along the left side bank). This approach is

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typically used by V8 engines from Audi, Ford and Porsche.

## **Firing order - Wikipedia**

Waukesha VHP generator sets are built for efficiency, durability and longevity, and provide reliable power for continuous and intermittent power applications. News Resources Built for dependability, longevity and



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durability, VHP engines have been working in natural gas production applications for over 40 years.

## **VHP Engine - INNIO**

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Waukesha 4 Cylinder  
Gas FC, FK Engine Kits  
and Parts (WA-133-A)

**Waukesha FC FK Gas  
| Engine Parts**

waukesha engines  
starter application  
chart-for ordering and  
specifications click on  
our item #, or see  
bottom of page- model:  
year ... of \$70.00 which  
will be credited back to  
your account if old part  
is returned to pat's

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small engine plus within 30 days of invoice date. to receive your credit back, you must include a copy of your ...

### **WAUKESHA STARTER MOTORS - Small Engine Parts, Lawn Mower ...**

The firing order and direction of magneto rotation direction are the keys to hooking up the rest of the wires.

Examples are the Allis

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WD, WC, WF, B, C, CA,  
and IB use 1-2-4-3, the  
Farmall Cub, Allis G  
and MH Pony use  
1-3-4-2.

## **Yesterday's Tractors - Timing Your Magneto Ignition Tractor**

Does anyone have info  
on this Waukesha  
Engine: Model # ER12C  
- 5 x 6 1/4 No 266 255  
Date June 1930 RPM  
1050 She is a monster  
big 4cyl. and I think the

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last part of the model number is the bore and stroke. I need the firing order for the mag. (right now the firing order is set at 1234 in the coun...

### **Waukesha Engine Year 1930 - IH Engines - Red Power**

...

This video gives a comprehensive explanation on Engine Firing Order with the help of four cylinder

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engines as an example. The topic is a part of the Automobi...

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